FoamKleen®
System Design

**Front View**
- Spray Nozzle
- Foaming Chamber
- Water Flow Meter
- Chemical Pump Flow Regulator
- Chemical Pump Stroke Length Adjuster
- Power Cable
- Chemical Tank

**Back View**
- Spray Wand
- Power Cable
- Foaming Chamber
- Water Supply Valve
- Water Supply Gauge
- Water Supply Regulator
- Water Inlet Valve
- Air Pressure Gauge
- Air Regulator
- Air Inlet Valve
FoamKleen®: Frequently Asked Questions

Where is FoamKleen® used?
FoamKleen portable systems can be used in bunkers, trippers, transfer towers, crushers, conveyor lines, tunnels and other areas where coal dust or other dust accumulates on walls, ceilings, equipment and other surfaces.

What is required to hook up this system?
A grounded 120 VAC electric supply and Chicago Style connections for air and water supply lines.

What is the required water pressure?
Minimum of 45 psi

What is the required air pressure?
Minimum of 50 psi and optimum of 80 psi

How much FoamKleen cleaning agent is used?
Approximately 0.75 gph

How long are the supply lines for this system?
50 feet of air and 50 feet of water

How long is the discharge line for this system?
75 feet

What do you do with the foam once it's on the floor?
A couple options would be to squeegee the foam into the bunker and burn with the coal, the other is to utilize a vac system and remove. The foam can also be left to dissipate. Once the foam and coal dust is on the floor the dust is more mobile while there is still remaining foam. It is easier to clean the floor before the foam dissipates.

Is the floor slippery with the foam?
No, the floor is not slippery with foam on the floor.

Do you have to rinse the surfaces after cleaning?
It is not necessary to rinse the walls.

How much moisture is added to the coal if it is put into the bunkers?
Based on the volume of coal in your bunkers, estimate the total volume of water during the estimated spray time to calculate the moisture content. Example, 10,000 coal bunker, using 5 gpm of water/foam agent for 5 hours cleaning. Water factor would be 300 gallons per hour $\times$ 5 hours = 1,500 gallons at 8.3 #/gal = 12,450 pounds. 12,450 ÷ 2,000 (# per ton) = 6.225 tons. 6.225 tons water ÷ 10,000 tons coal = 0.0006225 (x 100 to get percent) = 0.06225% moisture added to 10,000 tons coal for 5 hours cleaning.

How often does cleaning need to be performed?
Initially you can achieve about 60% thorough cleaning. Each additional cleaning will improve efficiency each time. Most locations try to clean monthly if time and labor allow.

Is this application safe around electrical components?
Yes, taping and bagging of components is not required and has never affected any motors or controls.

Is this faster than hosing down with a fire-hose?
FoamKleen portable cleaning system may not necessarily be faster than a fire-hose, but in pre-cleaning preparation, water spray requires a lot of time and labor before cleaning can commence. Additionally, after cleaning with a fire-hose, many grease fittings require re-greasing due to the high pressure water affecting the grease on idlers, rollers, and other equipment.